

Line 7, before the period "." insert --, and a sealing body being disposed at the edge--

Line 25, after "etc." start a new paragraph with the words

--A door internal element having above-mentioned features is known from German 196 20 148.--

Line 27, before this line insert

--SUMMARY OF THE INVENTION--

Lines 31-35, change "features of ... the edge."

to --introductory-mentioned type wherein the door internal element (3) is produced using the foam injection process, and with respect to a cross section has two solid boundary layers (52) and a foamed, porous central layer (54).--

Line 37, change "such a design" to --the invention--

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Line 32, delete "U"

NE Line 33, change "... " to 0 836 924--

Line 34, change "as to" to --in--

Line 35, change "full content" to --entirety--

PAGE 6

Line 6, before this line insert

--BRIEF DESCRIPTION OF THE DRAWINGS--

Line 8, change "drawing" to --drawings--

PAGE 8

Line 14, after the comma ",", insert --and--

Line 19, before this line insert

--DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT--

PAGE 22

Lines 4-10, delete these lines

IN THE CLAIMS

Before claim 1, change "Claims" to --I CLAIM:--

Please cancel claims 1-22 without prejudice or disclaimer of the subject matter therein and substitute the following new claims 23-44 therefor:

PB2
--23. *A* Door internal element (3) for

motor vehicle doors (1), to be arranged between a door outer side

and an inner lining (7), a sealing body (12) being disposed at an

edge, wherein the door internal element (3) is produced *by* foam *prod by process*

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injected, and with respect to a cross section *what* has two solid *112*

boundary layers (52) and a foamed, porous central layer (54).

24
24. Door internal element according to
claim 23, further comprising cable holders (17) moulded onto the
door internal element (3).

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25. Door internal element according to
claim 23, further comprising a mounting collar (31) for holding
a loudspeaker (32), wherein said mounting collar is moulded on.

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Moulded out of
26. Door internal element according to
claim 23, further comprising a cable bushing (21) which is
moulded out.

27. Door internal element according to
claim 26, wherein the cable bushing (21) has an edging (24) made
of soft plastic.

28. Door internal element according to claim 23, wherein the door internal element (3) has a moulded-in bush (26).

29. Door internal element according to claim 23, wherein the door internal element (3) has an inserted support plate (36) for mounting a motor (37).

30. Door internal element according to claim 29, wherein the support plate (36) is a metal plate.

31. Door internal element according to claim 23, wherein the door internal element (3) has bridges (45) which are moulded out by injection-moulding and an underside (46) of the bridges is exposed.

32. Door internal element according to claim 23, further comprising a partial wall offset (49) in the door internal element (3) as a laying path for a strip-like insert (51).

33. Door internal element according to claim 23, wherein the sealing body (12) is formed as a bead, and said bead is applied to a wide face (55) of the door internal element (3).

34. Door internal element according to claim 23, wherein the sealing body (12) is located in an integrally formed groove (57).

of what?

35. Door internal element according to claim 34, wherein the groove (57) is formed by means of a wall offset so as to mould out a foam injection-formed bead (58) on a rear side constituting another wide face (59).

is wide

NAB for a first wide face

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NAB 3
in

36. Door internal element according to claim 23, wherein density of the door internal element (3) varies over a cross section between 0.7 and 1.4 g/cm³ in an unfoamed boundary layer (52) and is between 0.1 and 0.6 g/cm³ in the foamed central layer (54).

Cont. 12

NAB

37. Door internal element according to claim 23, wherein the foam injection-formed material contains a proportion of an HMS polymer.

38. Door internal element according to claim 23, wherein the foam injection-formed material contains fillers or reinforcing substances.

112 unclear what substances are being referred to

Sub 3

39. Door internal element according to claim 23, further comprising anchoring apertures (60) provided on an end face, said anchoring apertures have a solid hole lining (61) lying in a direction of the apertures as a result of integral moulding-out.

40. Door internal element according to claim 23, further comprising an anchoring aperture (60) surrounded by an integrally foamed tab section (62) which projects on an end face.

41. Door internal element according to claim 23, further comprising bushes, threaded inserts, and the like incorporated in the door internal element (3) by injection moulding therearound.

42. Door internal element according to claim 23, wherein some material is removed or a cut which does not extend completely through is made in the door internal element (3) on a wide face side, so as to provide access to the central layer (54) of lower-density.

43. Door internal element according to claim 23, wherein exposed regions of the central layer (54) serve as access for anchoring means (64).